
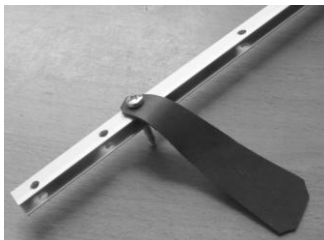
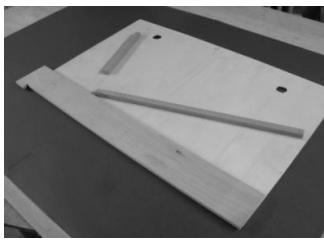


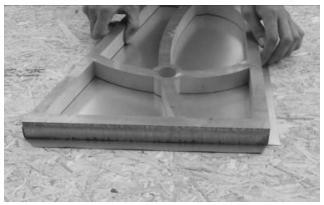
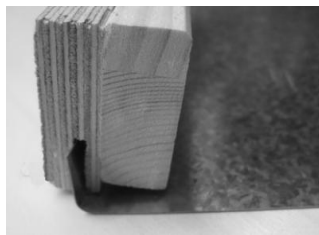
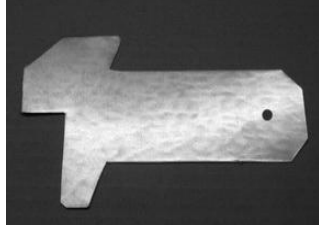



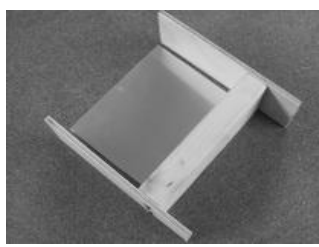
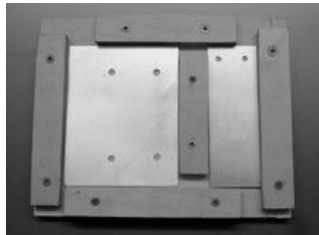
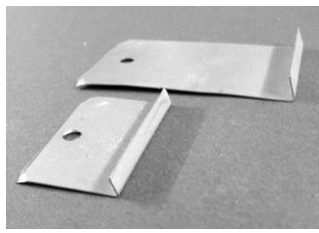


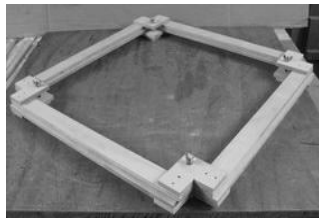



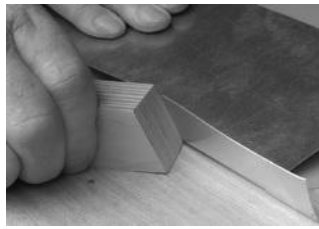
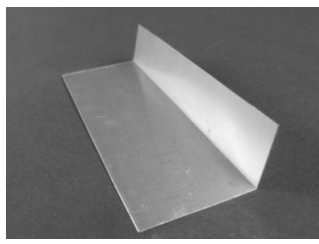

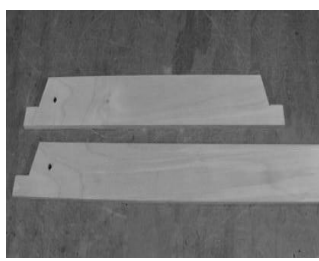

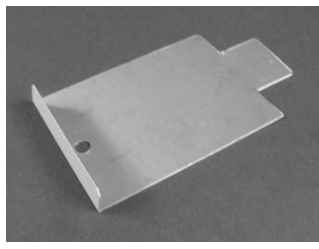

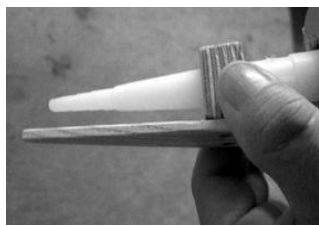
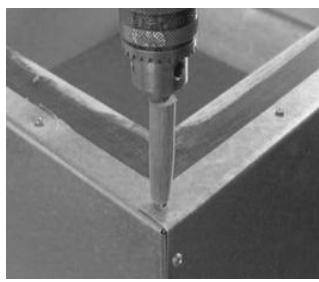




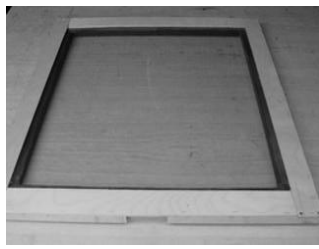


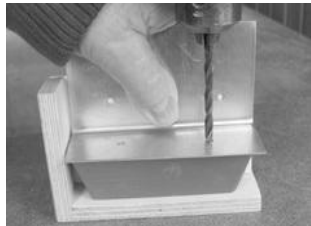


A2.2 All Jigs and their functions		
1.0		Graduated measuring bar for selecting the correct Jig 1.1 Clip 1.3
1.1 1-16		Positioning jigs for cutting oblong plates of sheet metal parts. Clip 1.3
1.2 a+b		Positioning appliances for cutting side parts of the outer box to size. Clip 1.5
1.3		Holding device for exact stacking of parts for drilling. Clip 1.9
1.4		Adjusting appliances when bending upper flanges of sideparts for outer box. Clip 1.11 Confusable with Jig 2.2
1.5		Appliance for bending flanges of side parts for outer box. Clip 1.12


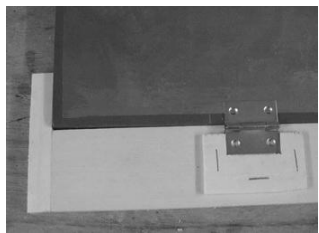



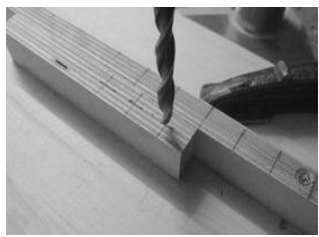
<p>1.6 a-b</p>		<p>Correcting device for bent flanges of side parts for outer box. Clip 1.13</p>
<p>1.7</p>		<p>Angle gauge 70°; 90° 110° Clip 1.11</p>
<p>1.8 a-b</p>		<p>Positioning panel for bending second flange of parts 3 and 4. Clip 1.24</p>
<p>2.1</p>		<p>Holding appliance for marking and drilling of glass frame parts. Clip 2.6 and Clip D-7</p>
<p>2.2</p>		<p>Adjusting appliances when bending components of the glass frame Clip 2.18</p>
<p>2.3 a+b</p>		<p>Stops for cutting frame parts 10s and 11s Clip 2.26</p>
<p>2.4 a-b</p>		<p>Holding appliance for drilling frame parts 10s and 11s Clip 2.27</p>


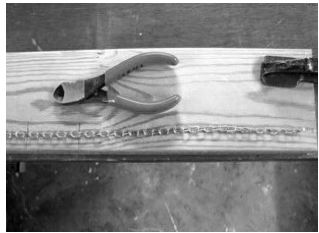
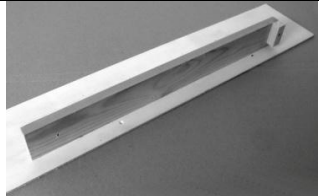




<h1>2.5</h1> <h2>a+b</h2>		<p>Appliances for Bending part 11</p> <p>Clip 2.28</p>
<h1>3.1</h1>		<p>Positioning device for Ls and Lw box handles</p> <p>Clip 3.1</p>
<h1>3.2</h1>		<p>Positioning device for wooden blocks on front part 3 of Lw</p> <p>Clip 3.7</p>
<h1>3.3</h1>		<p>Holding device that keep the Box side parts in position during assembly.</p> <p>Clip 3.3</p>
<h1>4.1 a</h1>		<p>Flanging device for joining parts of flat pattern.</p> <p>Clip 4.4</p>
<h1>4.1 b</h1>		<p>Hardwood batten as support when flattening the joining flange</p> <p>Clip 4.4</p>



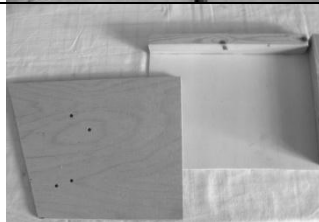
<p>4.2 a-f</p>		<p>Folding devices for bending (folding) of inner box. Clip 4.10 and the following</p>
<p>4.3</p>		<p>Presssing block to give flanges of the a sharp edge. Clip 4.10 and the following.</p>
<p>4.4a</p>		<p>Gauge for checking upper flanges of inner box Clip 4.10 and the following</p>
<p>4.4b</p>		<p>Correction batten adjusts the upper flanges of inner box. Clip 4.10</p>
<p>4.5 a+b</p>		<p>Pressing plate for folding the upper flanges in front and at the back of the inner box of Ls and Lw in folding step 6. Clip 4.16 and Clip 4.29</p>
<p>4.6</p>		<p>Bimetal marking stencil for correct position of the bimetal gauge and the marks that indicate the temperature in the inner box. Clip 4.17</p>

<h1>4.7</h1>		<p>Marking stencil for cutaways at the upper flanges of the inner box of the Lw.</p> <p>Clip 4.21</p>
<h1>5.1</h1> <p>a+b</p>		<p>Assembling stand for putting the outer box and the inner box together</p> <p>Clip 5.1</p>
<h1>5.2</h1>		<p>Guiding device for applying silicone.</p> <p>Clip 5.2</p>
<h1>5.3</h1>		<p>Drill stop for 3.5 mm drills. If you use a piece of sticky tape it is also suitable for 3.2 mm holes.</p> <p>Clip 5.3</p>
<h1>5.4</h1>		<p>Fence for cutting insulating strips (see Sec. 5.3.2)</p> <p>Clip 5.6</p>
<h1>5.5</h1> <p>a-e</p>		<p>Appliances for making parts of the aluminium frame</p> <p>For details see sec. 5.3: Important preliminary note</p> <p>Clip 5.5 u. Clip 5.6</p>

<p>7.1 a+b</p>		<p>Guiding frame for applying silicone on the glass frames of the Ls and the Lw. Clip 7.2</p>
<p>7.2 a+b</p>		<p>Fence strip for positioning the glass panes exactly on the glass frame of the Ls. Clip 7.2</p>
<p>7.3 a+b</p>		<p>Device for rectangular bending of glass frame side parts. Clip 7.4</p>
<p>7.4 a +b</p>		<p>Holding devices for drilling holes into the glass frame handles of the Ls and the Lw. Clip 7.8 and Clip 7.13</p>
<p>7.5</p>		<p>Drill stop for 4.2 mm drill when drilling holes into the glass frame under the metal parts 10 and 9. Clip 7.5</p>
<p>8.1</p>		<p>Cutting appliance for trimming the adhesive reflective foil on the reflector cover. Clip 8.1</p>

<h1>8.2</h1>		<p>Gauge for marking holes for reinforcing rivets in the reflector cover and screw holes</p> <p>Clip 8.2</p>
<h1>8.3</h1>		<p>Gauge for placing hinges exactly on the reflector cover.</p> <p>Clip 8.4</p>
<h1>8.4</h1>		<p>Stand to keep the reflector cover upright during riveting. By this the reflector cover is accessible from both sides.</p> <p>Clip 8.2</p>
<h1>8.5</h1>		<p>Appliances to position the cover exactly on the glass frame.</p> <p>Clip 8.5</p>
<h1>8.6a</h1>		<p>Appliance for drilling the screw hole in the reflector support and glass frame support</p> <p>Clip 8.3 and Clip 8.7</p>
<h1>8.6b</h1>		<p>Appliance for drilling adjusting holes in the reflector support.</p> <p>Clip 8.7</p>

8.7		<p>Holding device to keep the washer in position during fixing the supports.</p> <p>Clip 8.9 and Clip 8.8</p>
8.8		<p>Slat with measurements of the two safety chains.</p> <p>Clip 8.13</p>
C1		<p>Appliance for drilling holes for air circulation into the glass frames.</p> <p>Clip C-8</p>
C2		<p>Appliance for gluing the wooden frames accurately.</p> <p>Clip C-9</p>
C3		<p>Frame stand, in which the wooden frames can dry after painting.</p> <p>Clip C-11</p>
C4		<p>Device for accurate, right-angled cutting of the reflector cover</p> <p>Clip C-12</p>
C5 a+b		<p>Device for bevel cuts of various wooden parts</p> <p>Clip C-17</p>

C6		<p>A device for the slanting of the blocks holding the glass frame support of the Lw.</p> <p>Clip C-19</p>
C7		<p>A device for obliquely cutting the reinforcing plates for the outer tray handles.</p> <p>Clip C-22</p>
C8		<p>Positioning device for drilling holes in box handle reinforcement sheets.</p> <p>Clip C-22</p>